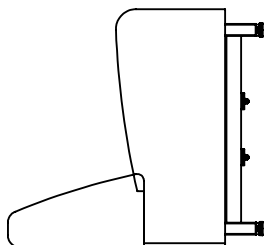
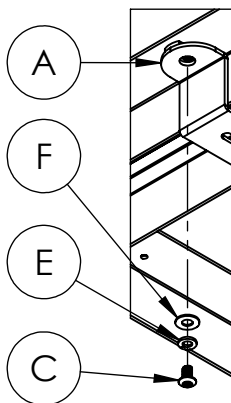
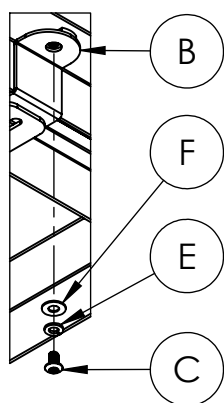


Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

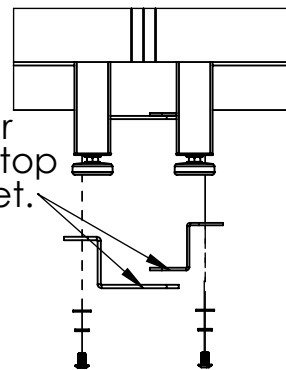
| Parts List | | | | Tools Needed |
|------------|------|-------------|--|------------------------|
| ITEM | QTY. | PART NUMBER | DESCRIPTION | Variable Speed Drill |
| A | 2 | 011-043 | Gang Brkt Steel Base Long | Pin in Torx® Bit, T-40 |
| B | 2 | 011-044 | Gang Brkt Steel Base Short | |
| C | 4 | 021-017 | Screw, Machine 5/16-18x1/2 Zinc | |
| D | 2 | 021-126 | Bolt, Carriage 5/16-18 x 3/4 Zinc | |
| E | 6 | 025-011 | Washer, Lock, Split 5/16 Zinc | |
| F | 6 | 026-006 | Washer Flat, 11/32 ID x 3/4 OD SST | |
| G | 2 | 025-007 | Nut, 5/16-18, Hexagonal, Zinc, Loctite | |



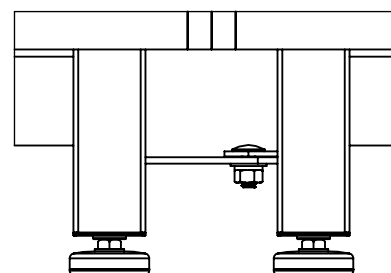
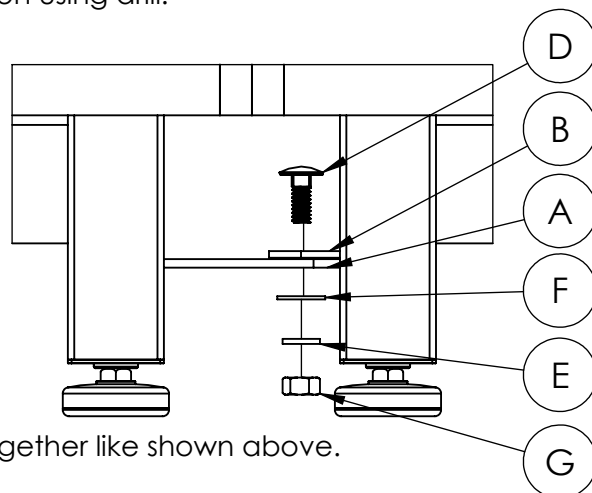
1. Lay chairs down on their back for easier assembly
2. Assemble the Short Brackets first on one of the chairs like shown below. Start by hand threading to avoid cross threading. Then tighten using drill.



Make sure longer bracket rests on top of smaller bracket.



3. Assemble the Long Brackets on the opposite end chair like shown above. Start by hand threading to avoid cross threading. Then tighten using drill.



4. Assemble to brackets together like shown above.